

Архангельск (8182)63-90-72  
Астана (7172)727-132  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89  
Иваново (4932)77-34-06

Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
Липецк (4742)52-20-81  
Киргизия (996)312-95-26-47

Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Новокузнецк (3843)20-46-81  
Новосибирск (383)227-86-73  
Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Казахстан (772)734-952-31

Пермь (342)205-81-47  
Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Симферополь (3652)67-13-56  
Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Россия (495)268-04-70

Сургут (3462)77-98-35  
Тверь (4822)63-31-35  
Томск (3822)98-41-53  
Тула (4872)74-02-29  
Тюмень (3452)66-21-18  
Ульяновск (8422)24-23-59  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Ярославль (4852)69-52-93

<https://weidmuller.nt-rt.ru/> || wde@nt-rt.ru

## Easy. Flexible. Efficient Wire Processing Center



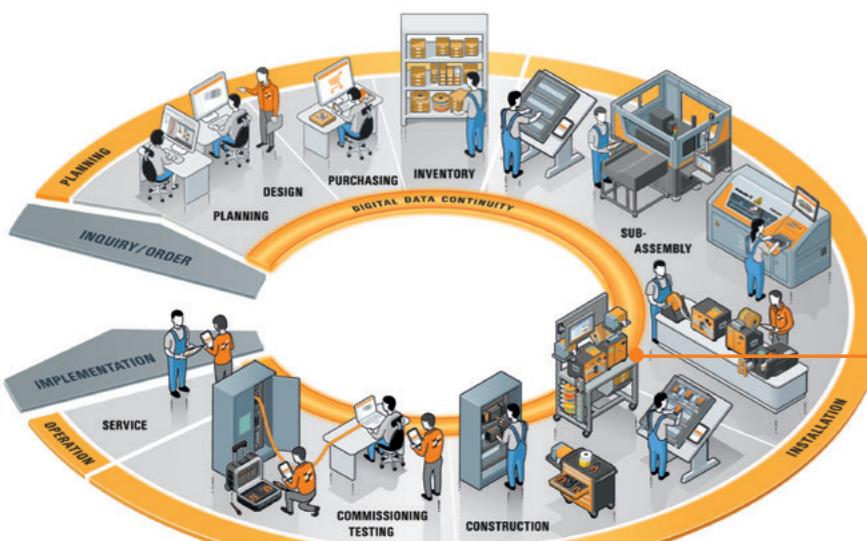
# Cable assembly with maximum efficiency

## The highly flexible Wire Processing Center (WPC)

In times of full order books and a lackage of specialists a key succes factor is to optimize the value adding processes. Being faster, being better and being more profitable are clear differentiation factors in this environmental situation - also applicable for the panel building sector. Digitalisation and automation are becoming more and more important succes drivers.

The Wire Processing Center is a modular and highly flexible cable confectioning system consisting different of cable processing machines and industrial printers. The application software running on the touch display is steering the devices that are interconnected with interfaces.

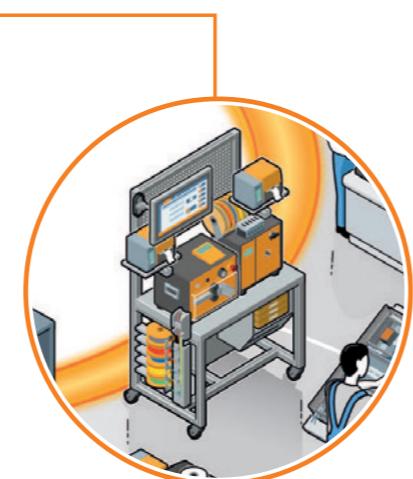
The WPC is offering a maximum level of flexibility, giving multiple options to implement the system in a smart way into any work process (e.g. different options for data implementation, stand-alone function of single devices or integration of further printing systems). Projects can be mastered easy, flexible and efficient.



By choosing, you have a powerful partner at your side who is supporting with well-matching within the workshop in all different phases. Based on longterm practical experience all around the control cabinet construction Weidmueller offers a comprehensive portfolio. Out of this you can effectively accelerate your processes and in parallel increase your quality standards. In close collaboration with our customers, we are continuously developing new software features for the WPC and strive to implement further hardware components as well. Moving forward with this systems approach, the flexibility and the related effectiveness are going to completely new dimensions.

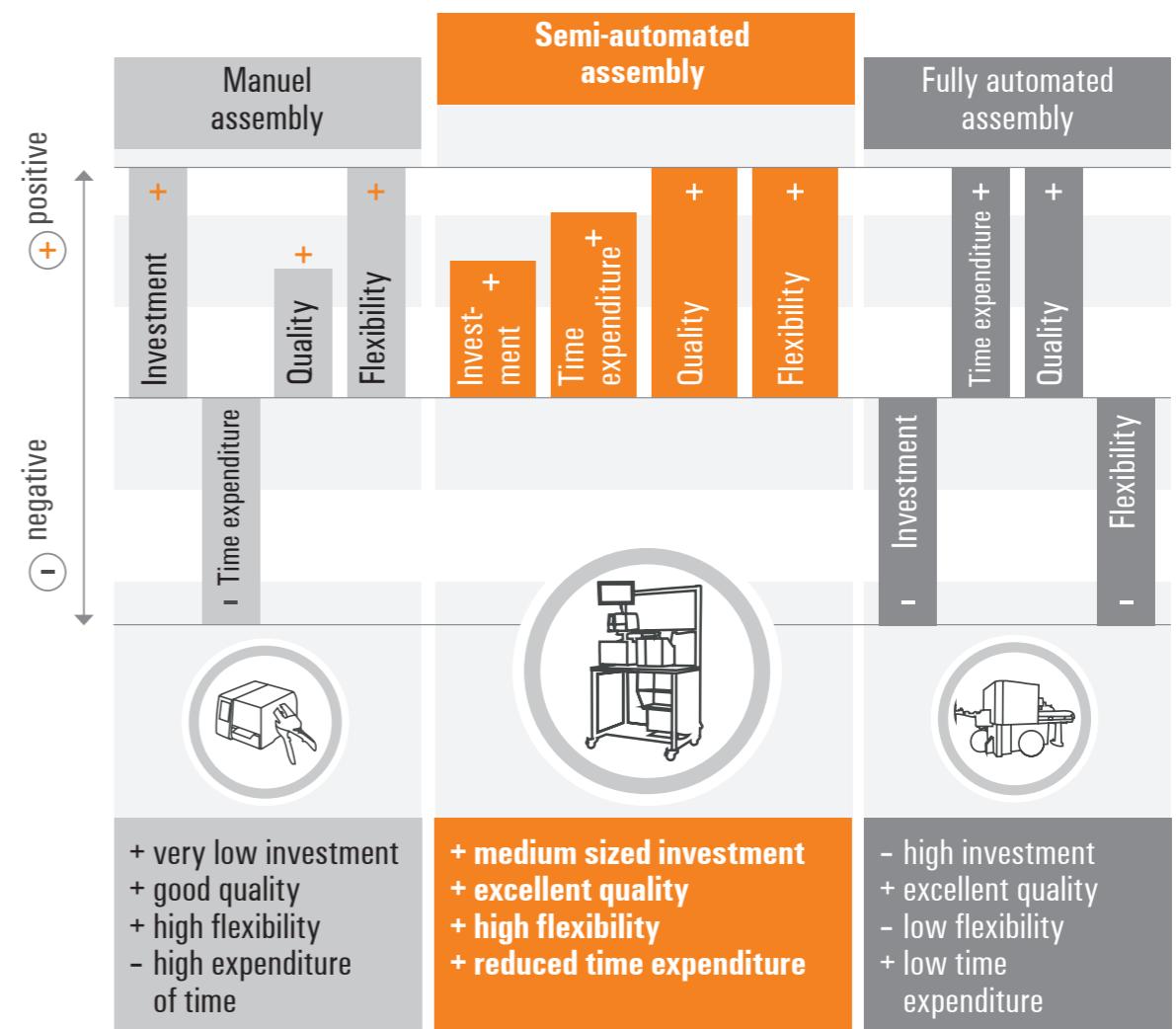
### Special features:

- Software-controlled processing of individual cable assembly jobs
- Flexible use options through the stand-alone mode of the devices
- Step-by-step structure to the system approach
- Highest quality through machine processing steps
- Intuitive operation
- Multiple input options
- Easy enrichment of ECAD data



### Competitive landscape around the cable confectioning process

The Wire Processing Center can be integrated into existing manufacturing processes and offers a maximum level of flexibility. Panel builders benefit from significant time savings und achieve excellent quality results. Short-term changes can be easily done directly at the WPC station. A very useful feature for the daily business that is creating extra efficiency.



# The Wire Processing Center in detail

## Consistent system for semi-automated cable assembly

The modular WPC combines all advantages of the individual components such as cable processing machines and industrial printers in a holistic, process-oriented approach. Thus creating significant value adding benefits for the panel builders.

### 15" touch display

Illustration of software-driven job processing, incl. intuitive handling



### Simple editing or adding of orders

through different user profiles with different access rights

### Stand-alone function of all devices

all machines and printers can be used in its single functionality

### Modluar system with highest degree of flexibility

instant use in systems approach or building up step by step - starting with single device extended later the systems approach

### Different cable feeding options

suitable for cable from reel or carton boxes

### Mobile workstation

moving to different places within the production facility

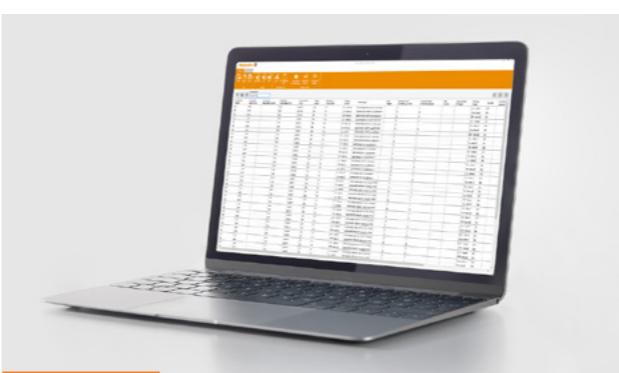
### Further customizing options

thanks to the open profile system and additional connections for USB, mains and compressed air



### High flexibility with consistently high quality

The WPC is distinguished by its modular structure and flexibility. All of the individual devices can be used at any time in their specific functions in stand-alone mode or even purchased individually and upgraded to the system approach at a later point in time. The intuitive software makes it very easy for users to edit and now add to individual jobs.



### Planning software WPC tool

With the planning software WPC tool, data can be read and edited in different ways (manually, CSV files, Eplan and E3 files). Transmission to the Wire Processing Center is via the network or a USB stick.



### Intelligent user guidance and easy operation

The individual devices of the WPC communicate with the WPC application software via the implemented interfaces. When the job starts, the respective data is transferred to the devices at the same time. The target state of the finished wire is illustrated for the user on the touch screen.



### Customizing and stockpiling

The profile system offers very flexible options for optimal integration of the WPC into various processes. Various cable feeds and an integrated shelving system for consumables round off the overall package.

## WPC tool

### Planning software with integrated consistency check

The planning software WPC tool is the link between data planning and processing in production. The eCAD data can be imported into the WPC tool in different ways. In addition to manual entry, the data can also be read directly from Eplan or Zuken E3. There is also the option to transfer the CSV files (also generated from other eCAD programs) to the planning software.

Weidmüller provides a suitable template with a corresponding arrangement of the individual parameters. This can also be used to process data from existing Excel files. Before the data is transferred to the WPC (via the network or a USB stick), a consistency check is carried out which checks all core parameters, such as cable length, wire end processing, number and labelling data, for completeness. This ensures reliable processing of the cable jobs on the WPC.

**Multiple import options** (Eplan, Zuken E3, CSV, Excel, manual)

**Easy to edit and add to eCAD data**

**Consistency check before transfer to the WPC**

**Data synchronisation during network operation**  
the process progress of the WPC can be monitored on the WPC tool



## Wire Processing Center

### The flexible all-rounder with a wide variety of possible applications for use

The Wire Processing Center (WPC) combines the highest quality standards and efficiency gains with low cost and time expenditure. Software-controlled, semi-automated cable assembly speeds up the production process significantly and guarantees the highest quality requirements. Consistent data consistency, including consistency checks in the WPC tool, automated processing in the one-piece flow concept on the WPC itself, as well as outstanding flexibility through the use of all individual devices in stand-alone mode are the basis for efficiency gains.



#### Excellent quality

The WPC offers consistently high quality through the use of semi-automated machines.



#### High flexibility

Individual components of the WPC can be removed easily and quickly from the process sequence and used with their individual functions in stand-alone mode.



#### Efficiency time savings

The use of automatic machines decreases processing times and thus contributes to a general increase in manufacturing process efficiency.

## Semi automation in panel building

We talk to André Rose of BN Automation about using the Wire Processing Center

Today there is still usually a lot of manual work involved in production processes for control and panel construction. The increase in the level of automation and the exploitation of opportunities in today's digitalisation approaches offer a huge boost to increase efficiency. In the area of installation, the many manual activities in mechanical cable processing account for a large proportion of working hours.



There are fully-automated systems used for mass production which usually only pay off from large unit numbers. For the project business of the panel builder, these are rarely worthwhile. Therefore, many companies look for profitable, assisted solutions. As was the case for BN Automation AG from Thüringen, one of the leading engineering companies in the process industry. BN Automation AG specialises in automation, data solutions and IT.

"We had spent a long time looking for assisted solutions for cable assembly", explains André Rose, Head of Panel Building at BN Automation AG. "Through various previous projects at our company we have been able to drive forward digitalisation in panel building and gradually implement it in production. But we were still lacking a solution for optimising the time-consuming work steps in cable processing."

Rose remembers. „The cables were still more or less assembled, stripped and crimped by hand. This is why we were looking for a guided solution that we could use to perform the entire process in one work procedure.“

The bridge between full automation and pure manual work is formed by Weidmüller's Wire Processing Center (WPC). The WPC connects proven individual components to a modular assembly system consisting of cutting machines, automatic strippers and crimpers as well as industrial printers.

**„Flexibility is a top priority for us. We need to be able to assemble wires, cables and cross-sections in a short time and between projects. And this is exactly what the WPC does for us.“**

- André Rose, Head of Panel Building at BN Automation AG



BN Automation AG were also impressed by the flexible options for use: In particular the possibility to use all WPC components in stand-alone mode in their own individual functions. Even short-term changes, which are common in the project business, can be performed directly on the WPC. The user has total flexibility to switch between pure manual operation and the software-controlled process sequence in the system approach at any time. Depending on the situation, the user can react quickly and with maximum flexibility to the ideal process sequence. The software WPC tool guarantees optimal data consistency. This way, data can be simply transferred from the planning phase to the WPC.

By using the WPC, quality has been improved compared to the cables that were previously laboriously assembled by hand. Whether in the morning as work starts or in the evening during the night shift, the quality of the work results can be kept constantly high throughout the entire working day. „By introducing the WPC, we have significantly improved the processes in production“, adds Rose. „We can plan better with our resources and specialists. With the modern workplace and digitally-guided work steps, we no longer need to involve our experts in cable assembly, instead they can concentrate on more important projects.“

BN Automation is not a series manufacturer of panels, instead each panel it produces is unique. Each one has a different structure and contains different components and types of wires and cables.

Rose gave particular praise to the collaborative partnership: „The colleagues at Weidmüller supported us throughout the entire development process. Naturally there were teething problems but we were always able to solve these together. We could contribute our feedback, which Weidmüller immediately listened to and integrated into the project –

we were really impressed by this.“

## Wire Processing Center

### Technical data

Crimping length	Cross-section range	Electrical connection	Compressed-air connection
8/10 mm	0.5 - 2.5 mm <sup>2</sup> (~AWG 20-14)	100 - 240 V / 50/60 Hz / 16 VA	5.5 bar

### Ordering data

Products	Description of article	Order No.
Wire Processing Center (WPC)	Modular system for cable assembly with integrated software (workshop trolley, Cutfix 8 interface, Crimpfix R VARIO, THM MultiMark)	2634120000
Wire Processing Center (WPC) 115 V	Modular system for cable assembly with integrated software (workshop trolley, Cutfix 8 interface, Crimpfix R VARIO, THM MultiMark)	2728490000

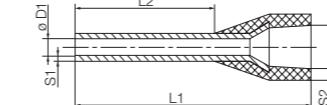
### Ordering data

Products	Description of article	Order No.
WPC WAGON	Workshop trolley (empty trolley with display, panel, shelving system for wire-end ferrules and markers)	2634140000
WPC WAGON 115V	Workshop trolley (empty trolley with display, panel, shelving system for wire-end ferrules and markers)	2728480000
WPC KBZF A	Cable entry Option A	2666380000
WPC KBZF B	Cable entry Option B	2666390000
WPC GFSN	Gripper tray station	2666400000

More technical details and further labelling systems can be found in our online catalogue.



Let's connect.



- Polypropylene conical entry funnel
- Heat-resistant up to 105°C

For conductors from 0.5-2,5 mm<sup>2</sup> (AWG 20-14) Material E-Cu, electro-galvanised  
Dimensional tolerance acc. to DIN 46228 Part 4

## Weidmüller Colour code: reel of linked wire-end ferrules

### Ordering data for standard plastic collars

Type	Ø mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14 OR BD GSP	0.5	AWG 20	14.00	8	1	2.6	0.15	0.25	10	orange	5000	9005810000
H0,5/16 OR BD GSP	0.5	AWG 20	16.00	10	1	2.6	0.15	0.25	12	orange	5000	1476010000
H0,75/14 W BD GSP	0.75	AWG 18	14.00	8	1.2	2.8	0.15	0.25	10	white	5000	9005820000
H0,75/16 W BD GSP	0.75	AWG 18	16.00	10	1.2	2.8	0.15	0.25	12	white	5000	1476030000
H1,0/14 GE BD GSP	1	AWG 17	14.00	8	1.4	3	0.15	0.25	10	yellow	5000	9005830000
H1,0/16 GE BD GSP	1	AWG 17	16.00	10	1.4	3	0.15	0.25	12	yellow	5000	1476040000
H1,5/14 R BD GSP	1.5	AWG 16	14.00	8	1.7	3.5	0.15	0.25	10	red	5000	9005840000
H1,5/16 R BD GSP	1.5	AWG 16	16.00	10	1.7	3.5	0.15	0.25	12	red	5000	1476050000
H2,5/14D BL BD GSP	2.5	AWG 14	14.00	8	2.2	4.2	0.15	0.25	10	blue	3000	9005850000
H2,5/16D BL BD GSP	2.5	AWG 14	16.00	10	2.2	4.2	0.15	0.25	12	blue	3000	1476060000



### Ordering data special sizes plastic collars

Type	Ø mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14S OR GSP	0.5	AWG 20	14	8	1	2.9	0.15	0.25	10	orange	4000	2528550000
H0,5/16S OR BD GSP	0.5	AWG 20	16	10	1	2.9	0.15	0.25	12	orange	4000	2604620000
H0,75/14S W BD GSP	0.75	AWG 18	14	8	1.2	3.4	0.15	0.25	10	white	4000	2528560000
H0,75/16S W BD GSP	0.75	AWG 18	16	10	1.2	3.4	0.15	0.25	12	white	4000	2604640000
H1,0/14S GE GSP	1	AWG 17	14	8	1.4	3.5	0.15	0.25	10	yellow	4000	2528570000
H1,0/16S GE BD GSP	1	AWG 17	16	10	1.4	3.5	0.15	0.25	12	yellow	4000	2604680000
H1,5/14S R GSP	1.5	AWG 16	14	8	1.7	4	0.15	0.25	10	red	4000	2528580000
H1,5/16S R BD GSP	1.5	AWG 16	16	10	1.7	4	0.15	0.25	12	red	4000	2604700000

**DIN Colour code: reel of linked wire-end ferrules****Ordering data for standard plastic collars**

Type	$\varnothing$ mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14D W BD GSP	0.5	AWG 20	14.00	8	1	2.6	0.15	0.25	10	○ white	5000	9005860000
H0,5/16D W BD GSP	0.5	AWG 20	16.00	10	1	2.6	0.15	0.25	12	○ white	5000	1476070000
H0,75/14D GR	0.75	AWG 18	14.00	8	1.2	2.8	0.15	0.25	10	● grey	5000	9005870000
H0,75/16D GR BD GSP	0.75	AWG 18	16.00	10	1.2	2.8	0.15	0.25	12	● grey	5000	1476080000
H1,0/14D R BD GSP	1	AWG 17	14.00	8	1.4	3	0.15	0.25	10	● red	5000	9005880000
H1,0/16D R BD GSP	1	AWG 17	16.00	10	1.4	3	0.15	0.25	12	● red	5000	1476090000
H1,5/14D SW BD GSP	1.5	AWG 16	14.00	8	1.7	3.5	0.15	0.25	10	● black	5000	9005890000
H1,5/16D SW BD GSP	1.5	AWG 16	16.00	10	1.7	3.5	0.15	0.25	12	● black	5000	1476100000
H2,5/14D BL BD GSP	2.5	AWG 14	14.00	8	2.2	4.2	0.15	0.25	10	● blue	3000	9005850000
H2,5/16D BL BD GSP	2.5	AWG 14	16.00	10	2.2	4.2	0.15	0.25	12	● blue	3000	1476060000

**Ordering data special sizes plastic collars**

Type	$\varnothing$ mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14D W BD GSP	0.5	AWG 20	14.00	8	1	2.6	0.15	0.25	10	○ white	5000	9005860000
H0,5/16D W BD GSP	0.5	AWG 20	16.00	10	1	2.6	0.15	0.25	12	○ white	5000	1476070000
H0,75/14D GR	0.75	AWG 18	14.00	8	1.2	2.8	0.15	0.25	10	● grey	5000	9005870000
H0,75/16D GR BD GSP	0.75	AWG 18	16.00	10	1.2	2.8	0.15	0.25	12	● grey	5000	1476080000
H1,0/14D R BD GSP	1	AWG 17	14.00	8	1.4	3	0.15	0.25	10	● red	5000	9005880000
H1,0/16D R BD GSP	1	AWG 17	16.00	10	1.4	3	0.15	0.25	12	● red	5000	1476090000
H1,5/14D SW BD GSP	1.5	AWG 16	14.00	8	1.7	3.5	0.15	0.25	10	● black	5000	9005890000
H1,5/16D SW BD GSP	1.5	AWG 16	16.00	10	1.7	3.5	0.15	0.25	12	● black	5000	1476100000
H2,5/14D BL BD GSP	2.5	AWG 14	14.00	8	2.2	4.2	0.15	0.25	10	● blue	3000	9005850000
H2,5/16D BL BD GSP	2.5	AWG 14	16.00	10	2.2	4.2	0.15	0.25	12	● blue	3000	1476060000

**Special Colour code: reel of linked wire-end ferrules****Ordering data for standard plastic collars**

Type	$\varnothing$ mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14D W BD GSP	0.5	AWG 20	14.00	8	1	2.6	0.15	0.25	10	○ white	5000	9005860000
H0,5/16D W BD GSP	0.5	AWG 20	16.00	10	1	2.6	0.15	0.25	12	○ white	5000	1476070000
H0,75/14T BL BD GSP	0.75	AWG 18	14.00	8	1.2	2.8	0.15	0.25	10	● light blue	5000	9005900000
H0,75/16T BL BD GSP	0.75	AWG 18	16.00	10	1.2	2.8	0.15	0.25	12	● light blue	5000	1476110000
H1,0/14D R BD GSP	1	AWG 17	14.00	8	1.4	3	0.15	0.25	10	● red	5000	9005880000
H1,0/16D R BD GSP	1	AWG 17	16.00	10	1.4	3	0.15	0.25	12	● red	5000	1476090000
H1,5/14D SW BD GSP	1.5	AWG 16	14.00	8	1.7	3.5	0.15	0.25	10	● black	5000	9005890000
H1,5/16D SW BD GSP	1.5	AWG 16	16.00	10	1.7	3.5	0.15	0.25	12	● black	5000	1476100000
H2,5/14T GR BD GSP	2.5	AWG 14	14.00	8	2.2	4.2	0.15	0.25	10	● grey	3000	9005910000
H2,5/16T GR BD GSP	2.5	AWG 14	16.00	10	2.2	4.2	0.15	0.25	12	● grey	3000	1476120000

**Ordering data special sizes plastic collars**

Type	$\varnothing$ mm <sup>2</sup>	AWG	L1	L2	D1	D2	S1	S2	Stripping length	Colour	Qty.	Order No.
H0,5/14DS W GSP	0.5	AWG 20	14	8	1	2.9	0.15	0.25	10	○ white	4000	2528590000
H0,5/16DS W BD GSP	0.5	AWG 20	16	10	1	2.9	0.15	0.25	12	○ white	4000	2604630000
H0,75/14TS HB GSP	0.75	AWG 18	14	8	1.2	3.4	0.15	0.25	10	● light blue	4000	2528630000
H0,75/16TS HBL BD GSP	0.75	AWG 18	16	10	1.2	3.4	0.15	0.25	12	● light blue	4000	2604660000
H1,0/14DS R GSP	1	AWG 17	14	8	1.4	3.5	0.15	0.25	10	● red	4000	2528610000
H1,0/16DS R BD GSP	1	AWG 17	16	10	1.4	3.5	0.15	0.25	12	● red	4000	2604690000
H1,5/14DS SW GSP	1.5	AWG 16	14	8	1.7	4	0.15	0.25	10	● black	4000	2528620000
H1,5/16DS SW BD GSP	1.5	AWG 16	16	10	1.7	4	0.15	0.25	12	● black	4000	2604710000

**Conductor markers TM-I****Technical data**

Material	Temperature range	Fire class acc. to UL 94	Order No.	Type
Polyester	-40...150 °C	HB	2005080000	RIBBON MM 76/360 SW

**Ordering data**

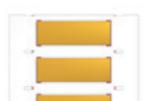
Type	Height	Width	Colour	Qty.	Order No.
TM-12 MM BL	12 mm	4 mm	● blue	2000	2005890000
TM-12 MM GE	12 mm	4 mm</td			

**Shrink sleeves HS... 25.4 mm****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyester	3:1	-55...135 °C	90 °C	2448880000	RIBBON MM-HS 60/300 SW

**Ordering data**

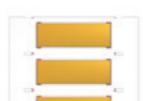
Type	Height	Conductor O.D.	Colour	Qty.	Order No.
HS 0.8-2.4/25 MM W	25.4 mm	0.8 - 2.4 mm	○ white	2000	2437470000
HS 0.8-2.4/25 MM Y	25.4 mm	0.8 - 2.4 mm	● yellow	2000	2437480000
HS 1.0-3.2/25 MM W	25.4 mm	1 - 3.2 mm	○ white	2000	2437510000
HS 1.0-3.2/25 MM Y	25.4 mm	1 - 3.2 mm	● yellow	2000	2437520000
HS 1.6-4.8/25 MM W	25.4 mm	1.6 - 4.8 mm	○ white	2000	2437550000
HS 1.6-4.8/25 MM Y	25.4 mm	1.6 - 4.8 mm	● yellow	2000	2437560000
HS 2.1-6.4/25 MM W	25.4 mm	2.1 - 6.4 mm	○ white	2000	2437630000
HS 2.1-6.4/25 MM Y	25.4 mm	2.1 - 6.4 mm	● yellow	2000	2437640000

**Shrink sleeves HS... 50.8 mm****Technical data**

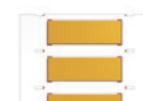
Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyester	3:1	-55...135 °C	90 °C	2448880000	RIBBON MM-HS 60/300 SW

**Ordering data**

Type	Height	Conductor O.D.	Colour	Qty.	Order No.
HS 0.8-2.4/50 MM W	50.8 mm	0.8 - 2.4 mm	○ white	1000	2437490000
HS 0.8-2.4/50 MM Y	50.8 mm	0.8 - 2.4 mm	● yellow	1000	2437500000
HS 1.0-3.2/50 MM W	50.8 mm	1 - 3.2 mm	○ white	1000	2437530000
HS 1.0-3.2/50 MM Y	50.8 mm	1 - 3.2 mm	● yellow	1000	2437540000
HS 1.6-4.8/50 MM W	50.8 mm	1.6 - 4.8 mm	○ white	1000	2437570000
HS 1.6-4.8/50 MM Y	50.8 mm	1.6 - 4.8 mm	● yellow	1000	2437580000
HS 2.1-6.4/50 MM W	50.8 mm	2.1 - 6.4 mm	○ white	1000	2437650000
HS 2.1-6.4/50 MM Y	50.8 mm	2.1 - 6.4 mm	● yellow	1000	2437660000

**Shrink sleeves HS-HF... 50.8 mm free from halogens****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyolefine	2:1	-55...105 °C	90 °C	2448880000	RIBBON MM-HS 60/300 SW

**Ordering data**

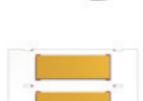
Type	Height	Conductor O.D.	Colour	Qty.	Order No.
HS-HF 1.2-2.4/50 MM W	50.8 mm	1.2 - 2.4 mm	○ white	1000	2437850000
HS-HF 1.2-2.4/50 MM Y	50.8 mm	1.2 - 2.4 mm	● yellow	1000	2437860000
HS-HF 1.6-3.2/50 MM W	50.8 mm	1.6 - 3.2 mm	○ white	1000	2437890000
HS-HF 1.6-3.2/50 MM Y	50.8 mm	1.6 - 3.2 mm	● yellow	1000	2437900000
HS-HF 2.4-4.8/50 MM W	50.8 mm	2.4 - 4.8 mm	○ white	1000	2438010000
HS-HF 2.4-4.8/50 MM Y	50.8 mm	2.4 - 4.8 mm	● yellow	1000	2438020000
HS-HF 3.2-6.4/50 MM W	50.8 mm	3.2 - 6.4 mm	○ white	1000	2438060000
HS-HF 3.2-6.4/50 MM Y	50.8 mm	3.2 - 6.4 mm	● yellow	1000	2438070000

**Shrink sleeves HS-HF... 25.4 mm free from halogens****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyolefine	2:1	-55...105 °C	90 °C	2448880000	RIBBON MM-HS 60/300 SW

**Ordering data**

Type	Height	Conductor O.D.	Colour	Qty.	Order No.
HS-HF 1.2-2.4/25 MM W	25.4 mm	1.2 - 2.4 mm	○ white	2000	2437830000
HS-HF 1.2-2.4/25 MM Y	25.4 mm	1.2 - 2.4 mm	● yellow	2000	2437840000
HS-HF 1.6-3.2/25 MM W	25.4 mm	1.6 - 3.2 mm	○ white	2000	2437870000
HS-HF 1.6-3.2/25 MM Y	25.4 mm	1.6 - 3.2 mm	● yellow	2000	2437880000
HS-HF 2.4-4.8/25 MM W	25.4 mm	2.4 - 4.8 mm	○ white	2000	2437990000
HS-HF 2.4-4.8/25 MM Y	25.4 mm	2.4 - 4.8 mm	● yellow	2000	2438000000
HS-HF 3.2-6.4/25 MM W	25.4 mm	3.2 - 6.4 mm	○ white	2000	2438040000
HS-HF 3.2-6.4/25 MM Y	25.4 mm	3.2 - 6.4 mm	● yellow	2000	2438050000

**Shrink sleeves HS-FR... 25.4 mm - according with DIN EN 50343 Annex H****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyolefine	2:1	-55...125 °C	90 °C	2448880000	RIBBON MM-HS 60/300 SW

**Ordering data**

Type	Length	Conductor O.D.	Colour	Qty.	Order No.
HS-FR 1.2-2.4/25 MM W	25.4 mm	1.2 - 2.4 mm	○ white	2000	2621560000
HS-FR 1.2-2.4/25 MM Y	25.4 mm	1.2 - 2.4 mm	● yellow	2000	2621570000
HS-FR 1.6-3.2/25 MM W	25.4 mm	1.6 - 3.2 mm	○ white	2000	2621580000
HS-FR 1.6-3.2/25 MM Y	25.4 mm	1.6 - 3.2 mm	● yellow	2000	2621590000
HS-FR 2.4-4.8/25 MM W	25.4 mm	2.4 - 4.8 mm	○ white	2000	2621600000
HS-FR 2.4-4.8/25 MM Y	25.4 mm	2.4 - 4.8 mm	● yellow	2000	2621610000
HS-FR 3.2-6.4/25 MM W	25.4 mm	3.2 - 6.4 mm	○ white	2000	2621620000
HS-FR 3.2-6.4/25 MM Y	25.4 mm	3.2 - 6.4 mm	● yellow	2000	2621630000



**Shrink sleeves HSS... endless 13 to 30 meters****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyolefin	3:1	-55...135 °C	90 °C	1426210000	RIBBON HSS HF EL 40/300

**Ordering data**

Type	Length	Conductor O.D.	Colour	Qty.	Order No.
HSS 0.8-2.4 EL Y13M	13000 mm	0.8 - 2.4 mm	● yellow	1	1489530000
HSS 0.8-2.4 EL W13M	13000 mm	0.8 - 2.4 mm	○ white	1	1489620000
HSS 0.8-2.4 EL Y30M	30000 mm	0.8 - 2.4 mm	● yellow	1	1505760000
HSS 0.8-2.4 EL W30M	30000 mm	0.8 - 2.4 mm	○ white	1	1505840000
HSS 1.0-3.2 EL Y13M	13000 mm	1 - 3.2 mm	● yellow	1	1489540000
HSS 1.0-3.2 EL W13M	13000 mm	1 - 3.2 mm	○ white	1	1489630000
HSS 1.0-3.2 EL Y30M	30000 mm	1 - 3.2 mm	● yellow	1	1505770000
HSS 1.0-3.2 EL W30M	30000 mm	1 - 3.2 mm	○ white	1	1505850000
HSS 1.6-4.8 EL Y13M	13000 mm	1.6 - 4.8 mm	● yellow	1	1489550000
HSS 1.6-4.8 EL W13M	13000 mm	1.6 - 4.8 mm	○ white	1	1489640000
HSS 1.6-4.8 EL Y30M	30000 mm	1.6 - 4.8 mm	● yellow	1	1505780000
HSS 1.6-4.8 EL W30M	30000 mm	1.6 - 4.8 mm	○ white	1	1505860000
HSS 2.1-6.4 EL Y13M	13000 mm	2.1 - 6.4 mm	● yellow	1	1489560000
HSS 2.1-6.4 EL W13M	13000 mm	2.1 - 6.4 mm	○ white	1	1489650000
HSS 2.1-6.4 EL Y30M	30000 mm	2.1 - 6.4 mm	● yellow	1	1505790000
HSS 2.1-6.4 EL W30M	30000 mm	2.1 - 6.4 mm	○ white	1	1505870000

Verwendung von Perforationsmesser (1416330000) empfohlen

**Shrinkable sleeves HSS-HF... endless 13 to 30 meters halogen-free****Technical data**

Material	Rate of shrinkage	Temperature range	recom. Shrinks.	Order No.	Type
Polyolefin	2:1	-55...105 °C	90 °C	1426210000	RIBBON HSS HF EL 40/300

**Ordering data**

Type	Length	Conductor O.D.	Colour	Qty.	Order No.
HSS-HF 1.2-2.4 EL Y13M	13000 mm	1.2 - 2.4 mm	● yellow	1	1423220000
HSS-HF 1.2-2.4 EL W13M	13000 mm	1.2 - 2.4 mm	○ white	1	1423330000
HSS-HF 1.2-2.4 EL Y30M	30000 mm	1.2 - 2.4 mm	● yellow	1	1513140000
HSS-HF 1.2-2.4 EL W30M	30000 mm	1.2 - 2.4 mm	○ white	1	1513240000
HSS-HF 1.2-2.4 EL B30M	30000 mm	1.2 - 2.4 mm	● blue	1	1562840000
HSS-HF 1.2-2.4 EL R30M	30000 mm	1.2 - 2.4 mm	● red	1	1562740000
HSS-HF 1.2-2.4 EL G30M	30000 mm	1.2 - 2.4 mm	● green	1	1562940000
HSS-HF 1.2-2.4 EL SW30M	30000 mm	1.2 - 2.4 mm	● black	1	2518740000
HSS-HF 1.6-3.2 EL Y13M	13000 mm	1.6 - 3.2 mm	● yellow	1	1423230000
HSS-HF 1.6-3.2 EL W13M	13000 mm	1.6 - 3.2 mm	○ white	1	1423340000
HSS-HF 1.6-3.2 EL Y30M	30000 mm	1.6 - 3.2 mm	● yellow	1	1513150000
HSS-HF 1.6-3.2 EL W30M	30000 mm	1.6 - 3.2 mm	○ white	1	1513250000
HSS-HF 1.6-3.2 EL B30M	30000 mm	1.6 - 3.2 mm	● blue	1	1562850000
HSS-HF 1.6-3.2 EL R30M	30000 mm	1.6 - 3.2 mm	● red	1	1562750000
HSS-HF 1.6-3.2 EL G30M	30000 mm	1.6 - 3.2 mm	● green	1	1562950000
HSS-HF 1.6-3.2 EL SW30M	30000 mm	1.6 - 3.2 mm	● black	1	2518920000
HSS-HF 2.4-4.8 EL Y13M	13000 mm	2.4 - 4.8 mm	● yellow	1	1423240000
HSS-HF 2.4-4.8 EL W13M	13000 mm	2.4 - 4.8 mm	○ white	1	1423350000
HSS-HF 2.4-4.8 EL Y30M	30000 mm	2.4 - 4.8 mm	● yellow	1	1513170000
HSS-HF 2.4-4.8 EL W30M	30000 mm	2.4 - 4.8 mm	○ white	1	1513270000
HSS-HF 2.4-4.8 EL B30M	30000 mm	2.4 - 4.8 mm	● blue	1	1562870000
HSS-HF 2.4-4.8 EL R30M	30000 mm	2.4 - 4.8 mm	● red	1	1562770000
HSS-HF 2.4-4.8 EL G30M	30000 mm	2.4 - 4.8 mm	● green	1	1562970000
HSS-HF 2.4-4.8 EL SW30M	30000 mm	2.4 - 4.8 mm	● black	1	2518930000
HSS-HF 3.2-6.4 EL Y13M	13000 mm	3.2 - 6.4 mm	● yellow	1	1423250000
HSS-HF 3.2-6.4 EL W13M	13000 mm	3.2 - 6.4 mm	○ white	1	1423360000
HSS-HF 3.2-6.4 EL Y30M	30000 mm	3.2 - 6.4 mm	● yellow	1	1513180000
HSS-HF 3.2-6.4 EL W30M	30000 mm	3.2 - 6.4 mm	○ white	1	1513280000
HSS-HF 3.2-6.4 EL B30M	30000 mm	3.2 - 6.4 mm	● blue	1	1562880000
HSS-HF 3.2-6.4 EL R30M	30000 mm	3.2 - 6.4 mm	● red	1	1562780000
HSS-HF 3.2-6.4 EL G30M	30000 mm	3.2 - 6.4 mm	● green	1	1562980000
HSS-HF 3.2-6.4 EL SW30M	30000 mm	3.2 - 6.4 mm	● black	1	2518940000

Use of perforation cutter (1416330000) recommended

**THM WriteOn Q - for fast removal****Technical data**

Material	Temperature range	Fire class acc. to UL 94	Adhesive	Order No.	Type
Polyester film	-40...150 °C	V-O	Polyacrylate adhesive	2005080000	RIBBON MM 76/360 SW
				2005070000	RIBBON MM 110/360 SW

**Ordering data**

Type	Height	Width	Colour	Qty.	Order No.
THM WO-Q 25/19.1 WS	25 mm	19.1 mm	○ white	1000	2711870000
THM WO-Q 25/31.8 WS	25 mm	31.8 mm	○ white	1000	2711880000
THM WO-Q 25/38.1 WS	25 mm	38.1 mm	○ white	1000	2711890000
THM WO-QX 25/38.1 WS	25 mm	38.1 mm	○ white	1000	2711960000

**THM WriteOn-Q VIN - for fast removal****Technical data**

Material	Temperature range	Fire class acc. to UL 94	Adhesive	Order No.	Type
Vinyl film	-40...80 °C	V-O	Polyacrylate adhesive	2005080000	RIBBON MM 76/360 SW
				2005070000	RIBBON MM 110/360 SW

**Ordering data**

Type	Height	Width	Colour	Qty.	Order No.
THM WO-Q VIN 25/19.1 WS	25 mm	19.1 mm	○ white	1000	2711910000
THM WO-Q VIN 25/31.8 WS	25 mm	31.8 mm	○ white	1000	2711920000
THM WO-Q VIN 25/38.1 WS					

## Weidmüller – Your partner in Industrial Connectivity

As experienced experts we support our customers and partners around the world with products, solutions and services in the industrial environment of power, signal and data. We are at home in their industries and markets and know the technological challenges of tomorrow. We are therefore continuously developing innovative, sustainable and useful solutions for their individual needs. Together we set standards in Industrial Connectivity.

We cannot guarantee that there are no mistakes in the publications or software provided by us to the customer for the purpose of making orders. We try our best to quickly correct errors in our printed media. All orders are based on our general terms of delivery, which can be reviewed on the websites of our group companies where you place your order. On demand we can also send the general terms of delivery to you.

Архангельск (8182)63-90-72  
Астана (7172)727-132  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89  
Иваново (4932)77-34-06

Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
Липецк (4742)52-20-81  
Киргизия (996)312-96-26-47

Магнитогорск (3519)55-03-13  
Москва (495)268-04-70  
Мурманск (8152)59-64-93  
Набережные Челны (8552)20-53-41  
Нижний Новгород (831)429-08-12  
Новокузнецк (3843)20-46-81  
Новосибирск (383)227-86-73  
Омск (3812)21-46-40  
Орел (4862)44-53-42  
Оренбург (3532)37-68-04  
Пенза (8412)22-31-16  
Казахстан (772)734-952-31

Пермь (342)205-81-47  
Ростов-на-Дону (863)308-18-15  
Рязань (4912)46-61-64  
Самара (846)206-03-16  
Санкт-Петербург (812)309-46-40  
Саратов (845)249-38-78  
Севастополь (8692)22-31-93  
Симферополь (3652)67-13-56  
Смоленск (4812)29-41-54  
Сочи (862)225-72-31  
Ставрополь (8652)20-65-13  
Россия (495)268-04-70

Сургут (3462)77-98-35  
Тверь (4822)63-31-35  
Томск (3822)98-41-53  
Тула (4872)74-02-29  
Тюмень (3452)66-21-18  
Ульяновск (8422)24-23-59  
Уфа (347)229-48-12  
Хабаровск (4212)92-98-04  
Челябинск (351)202-03-61  
Череповец (8202)49-02-64  
Ярославль (4852)69-52-93